



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4634-1
Job Sheet 201641



Part No: D4634-1

Job Qty: 1 pcs

Part Name: Fwd, Center Ceiling Panel

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/8/19

Job Tracking No:

Due Date: 1/16/20

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG D4634 REV.H SHEETS 10,11,16,17 IPP Rev. A 12/08/09 New Issue DL IPP Rev B 12/11/08 Document release DL VERIFIED BY:JLM IPP Rev C 13/07/09 Dwg Update DL verf: DD IPP Rev D Dwg Update 13/12/23 DL IPP REV E Dwg update 14/01/09 DL IPP Rev F Dwg. update 14/02/03 DL IPP Rev G Dwg. Update 15/01/27 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Workcenter / Supplier Lead Time	Sign-off
110	Purchasing	1 pcs		1/16/20	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
140	Packaging 2-1 - Receive - B4B	1 pcs		1/16/20	0.00	0.00	Packaging 2 - 1 - B4B		JDP JAN 15 2020
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		JDP JAN 15 2020
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		



Container No: S247783



Part: D4634 - 1
Job No: 201641
Serial No/Batch: S247783
Revision: H
Inspector:
Exp Date:
Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/15/20



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Instructions: Various STC's

Date: 01/15/20

				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
150 QC 6	1 pcs	1/16/20	0.00 0.00	QC 6 - 40	
				QC 6 - 81	
170 Packaging 3-1 - Stock - B4B	1 pcs	1/16/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180 QC 21 - SA	1 pcs	1/16/20	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 110 - ISSUE P/O: H8044720 SUPPLIER: PLASTECH MANUFACTURE D4634-1 AS PER DWG NOTE:
Descriptions: DT9836 C OF C IS REQUIRED
140 - Receive & Inspect for Damage & Mat'l Certs
150 - QC6- All purchased or subcontracted products
170 - identify as per dwg & Stock Location: _____
180 - QC21- Final Inspection - Work Order Release



1/15/2020

[Dart Hawkesbury] Job Sheet - Lussier, Patrick

PO Details

Canus Plastics Inc (ptf001-vc)



PO No: POHB044720

Line No: 1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4634-1P	Fwd, Center Ceiling Panel	1 pcs (1 ea)	110-Purchasing	S247781
MLEXS.093-F6006-07	GE Plastics Lexan Sheet (Light Grey)	160 sf (160 ea)	110-Purchasing	S242657

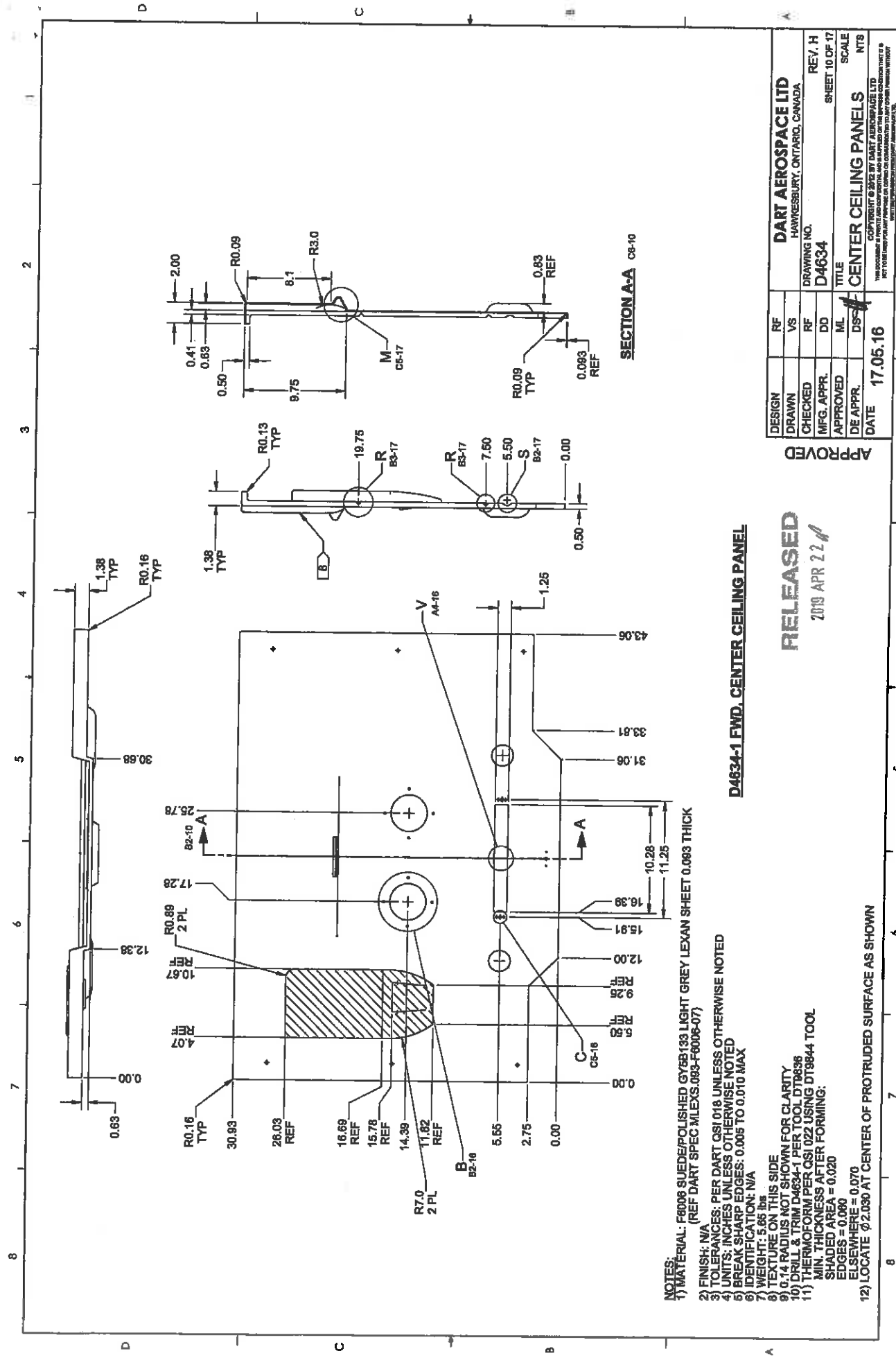
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D4634-1P	1	0	0
	MLEXS.093-F6006-07	160	2,168	0

Part Specifications

Specifications could not be found.

Plex 1/15/20 2:42 PM dart.lussier.patrick





Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044720



Supplier: PTF001-VC
Canus Plastics Inc
128 Walgreen Road
Ottawa
ON
K0A 1L0 Canada
Phone: 613-831-4640
Fax: 613-831-4624

PO No: POHB044720
PO Date: 10/8/19
Due Date: 10/22/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Shp To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Revision

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	201641	D4634-1P				Fwd, Center Ceiling Panel : Various STC's As Per DWG D4634 REV. H	Firmed	-	1/17/20	1 pcs	0 pcs	1 pcs	\$375.00/pcs	\$375.00
2	201651	D4634-5P				Aft, Center Ceiling Panel : Various STC's As Per Dwg D4634-5 Rev. H	Firmed	-	1/27/20	5 pcs	0 pcs	5 pcs	\$0.01/pcs	\$0.05
4	205546	D4634-1P				Fwd, Center Ceiling Panel : Various STC's As Per DWG D4634 REV. G	Firmed	-	1/27/20	5 pcs	0 pcs	5 pcs	\$0.01/pcs	\$0.05
Grand Total:													\$375.10	

DAS
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DP

JAN 15 2020

XI



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044720



Order Notes

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT

- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

- A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/15/20 2:39 PM dart.lussier.patrick

**3030 CONROY UNIT 107
OTTAWA ON K1G 6C2
Ph. (613) 232-2657 Fax (613) 232-6214
Info@canusplastics.com
www.canusplastics.com**

0000217644

Date	January 13, 2020
Customer	P23336

Ship To: DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7

Ph. (613) 632-3336

PO Number	F.O.B.	Salesperson	Order Date	Order Number
POHB044720	Our Dock	Kym Fenner	October 8, 2019	0000217644
Ship Via		Payment Terms	Reference	
Pick up				
Ordered by		PATRICK LUSSIER		(613) 632-5200 Ext 276
Part Number	Description	Ordered	Shipped	B/O
CTS	D4634-1P. FWD CENTER CEILING PANEL PER DWG D4634-1 REV H	1	1	
USED 160 SF OF MATERIAL.				
Date _____ Signature _____		Total	1	

RECEIVED
JAN 15 2020
DART AEROSPACE LTD.



128 WALGREEN ROAD, OTTAWA, ON K0A 1L0
PHONE-613-831-4640

CERTIFICATE OF COMPLIANCE

SOLD TO: DART AEROSPACE

DATE: January 15, 2020

YOUR PURCHASE ORDER: PO HB044720

OUR INVOICE NO: 215405

LINE ITEM # 1

QUANTITY: 1

DESCRIPTION: FWD CENTER CEILING PANEL D4634-1P REV H.

THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH:

DART QSI 018

PLASTECH PROCESS PR-01-01-D4634-1 REV 1.0 USING DWG D4634-1P REV H.

Note: USED 5 SHEETS - 160 SF OF F6006 SUEDE/POLISHED GY5B133 LIGHT GREY LEXAN
SHEET 0.093 THICK (REF DART SPEC MLEXS .093-F6006-07.)

BATCH# S242657

THIS IS TO CERTIFY THAT THE MATERIAL FINISHES AND FUNCTIONAL REQUIREMENTS OF
THE ABOVE LISTED PARTS ARE IN ACCORDANCE WITH THE REFERENCE PROCUREMENT
SPECIFICATIONS, CONTROL DRAWINGS OR PARTS DESIGNATION AND LATEST REVISIONS
AS REFERENCED ON THE SUBJECT PURCHASE ORDER.

AUTHORIZED REPRESENTATIVE SIGNATURE

MARK PERRY, M.ENG.
PRESIDENT

DAS
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9-89



3030 CONROY UNIT 107

OTTAWA ON K1G 6C2

Ph. (613) 232-2657 Fax (613) 232-6214

Info@canusplastics.com www.canusplastics.com

Invoice

0000215405

Date January 15, 2020

Customer P23336

Bill To: DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7

Ship To: DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7

Ph. (613) 632-3336

Ph. (613) 632-3336

PO Number	F.O.B.	Salesperson	Order Date	Order Number				
POHB044720	Our Dock	Kym Fenner	October 8, 2019	0000217644				
Ship Via		Payment Terms	Reference					
Pick up								
Ordered by	PATRICK LUSSIER		(613) 632-5200 Ext 276					
Part Number	Description	Ordered	Shipped	B/O	Tax	Unit Price	Extended Price	
CTS	D4634-1P. FWD CENTER CEILING PANEL PER DWG D4634-1 REV H	1	1		HP	375.00	375.00	
USED 160 SF OF MATERIAL.								
		Net Amount				375.00		
		100792803				H.S.T.		48.75
						Total Due		423.75

SAE AS9102 First Article Inspection Form

Form 1: Part Number Accountability

Sheet 1 of 1

1. Part Number D4634-1P	2. Part Name FWD, CENTER CEILING PANEL	3. Serial Number 2020-001	4. FAI Report Number FAIR-D4634-1P REV H
5. Part Revision Level Rev. H	6. Drawing Number D4634-1 (SHEET 10, 11, 16 & 17 OF 17)	7. Drawing revision level Rev. H	8. Additional Changes NA
9. Manufacturing Process Reference PR-01-01-D4634-1P REV1.0	10. Organization Name Plas-Tech Fabrications Inc.	11. Supplier Code PTF001	12. P.O. Number POHB044720 (ITEM# 1)
13. Detail FAI ☒ X Assembly FAI ☐	14. Full FAI ☒ X Partial FAI Reason for Partial FAI: _____		
a) if above part number is a detail part only, go to Field 19 b) if above part number is an assembly, go to the "INDEX" section below.			
INDEX of part numbers or sub-assembly numbers required to make the assembly noted above.			
15. Part Number	16. Part Name	17. Part Serial Number	18. FAI Report Number
1) Signature indicates that all characteristics are accounted for; meet drawing requirements or are properly documented for disposition.			
2) Also indicate if the FAI is complete per Section 5.4: ☒ FAI complete ☐ FAI not Complete			
19. Signature 		20. Date 01-13-2020	
21. Reviewed By		22. Date	
23. Customer Approval		24. Date	

SAE AS9102 First Article Inspection Form
Form 2: Product Accountability – Raw Material, Specifications and
Special Process(es), Functional Testing

Sheet 1 of 1

1. Part Number D4634-1P		2 Part Name FWD CENTER CEILING PANEL		3. Serial Number 2020-001		4. FAI Report Number FAIR-D4634-1P REV H					
5. Material or Process Name		6. Specification Number		7. Code		8. Special Process Supplier Code		9. Customer Approval Verification (Yes/No/NA)		10. Certificate of Conformance number	
F6006 LEXAN SHEET – SUEDE/POLISHED LEXAN / LIGHT GREY		F6006 LEXAN, 0.093 THICK, GY5B133 LIGHT GREY COLOR (DART SPEC. MLEXS.093-F6006- 07)				N/A		N/A		N/A Supplied by Customer_ DART	
11. Functional Test Procedure Number		12. Acceptance report number, if applicable									
13. Comments											
14. Prepared By Mark Perry						15. Date 01/13/2020					

SAE AS9102 First Article Inspection Form
Form 3: Characteristic Accountability, Verification and Compatibility Evaluation

Sheet 1 of 7

1. Part Number D4634-1P				2. Part Name FWD CENTER CEILING PANEL		3. Serial Number 2020-001	4. FAI Report FAIR-D4634-1P REV H
Characteristic Accountability				Inspection / Test Results			
5. Char No.	6. Reference Location	7.Characteristic Designator	8. Requirement	9. Results	10. Designed Tooling	11. Non-Conformance Number	14. Remarks.
1	8A-SH10, Eng. Note 1		MATERIAL: F6006 SUEDE/POLISHED GY58133 LIGHT GREY LEXAN SHEET, 0.093 THICK (REF DART SPEC. MLEXS.093-F6006-07)	NOTED			
2	8A-SH10, Eng. Note 2		FINISH: N/A	NOTED			
3	8A-SH10, Eng. Note 3		TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED	NOTED			
4	8A-SH10, Eng. Note 4		UNITS: INCHES UNLESS OTHERWISE NOTED	NOTED			
5	8A-SH10, Eng. Note 5		BREAK SHARP EDGES: 0.005 TO 0.010 MAX	ALL EDGES WORKED WITH SAND-BLOCK			
6	8A-SH10, Eng. Note 6		IDENTIFICATION: N/A	NOTED			
7	8A-SH10, Eng. Note 7		WEIGHT: 5.65 Lbs.	6 LBS			PLASTECH WEIGH SCALE IS +/- 1 LB
8	8A-SH10, Eng. Note 8		TEXTURE ON THIS SIDE	NOTED AND FOLLOWED.			
9	8A-SH10, Eng. Note 9		0.14 RADIUS NOT SHOWN FOR CLARITY	NOTED			
10	8A-SH10, Eng. Note 10		DRIM & TRIM D4634-1 USING DT9844 TOOL	NOTED AND FOLLOWED.			
11	8A-SH10, Eng. Note 11		THERMOFORM PER QSI 022 USING DT9844 TOOL MIN. THICKNESS AFTER FORMING: SHADED AREA = 0.020; EDGES = 0.060; ELSEWHERE = 0.070	SHADED AREA = 0.021. EDGES = 0.074TOP EDGE, 0.075 RIGHT EDGE, 0.074 LEFT EDGE, 0.042 BOTTOM EDGE*. ELSEWHERE = 0.081			*BOTTOM EDGE CAN BE LESS THAN 0.060 (0.048 IN PLACES) DUE TO THE NATURE OF STRETCHING THE MATERIAL DURING VACUUM FORMING.

Form 3: Characteristic Accountability, Verification and Compatibility Evaluation

1. Part Number				2. Part Name		3. Serial Number	4. FAI Report
D4634-1P				FWD CENTER CEILING PANEL		2020-001	FAIR-D4634-1P REV H
Characteristic Accountability				Inspection / Test Results			
5. Char No.	6. Reference Location	7.Characteristic Designator	8. Requirement	9. Results	10. Designed Tooling	11. Non-Conformance Number	14. Remarks.
12	8A-SH10, Eng. Note 12		LOCATE Ø2.030 AT CENTER OF PROTRUDED SURFACE AS SHOWN	NOTED AND FOLLOWED.			
13	7B-SH10		5.50 REF	5.51			
14	6B-SH10		9.25 REF	9.26			
15	6B-SH10		12.00	12.03			
16	6B-SH10		15.91	15.79			
17	6B-SH10		16.39	16.36			
18	6B-SH10		10.28	10.28			
19	6B-SH10		11.25	11.24			
20	5B-SH10		31.06	31.01			
21	5B-SH10		33.81	33.75			
22	4B-SH10		43.06	42.99			
23	4B-SH10		1.25	1.25			
24	7B-SH10		2.75	2.78			
25	7B-SH10		5.55	5.57			
26	7C-SH10		11.82 REF	11.73			
27	7C-SH10		R7.0 2 PL	7.0, 7.0			
28	7C-SH10		14.39	14.45			
29	7C-SH10		15.78 REF	15.64			
30	7C-SH10		16.69 REF	16.50			
31	7C-SH10		26.03 REF	25.94			
32	7C-SH10		30.93	30.91			
33	7D-SH10		R0.16 TYP	0.13, 0.14, 0.17, 0.17			CHECKED ALL 4 CORNERS.
34	7D-SH10		4.07 REF	4.02			

Form 3: Characteristic Accountability, Verification and Compatibility Evaluation

1. Part Number				2. Part Name		3. Serial Number	4. FAI Report
D4634-1P				FWD CENTER CEILING PANEL		2020-001	FAIR-D4634-1P REV H
Characteristic Accountability				Inspection / Test Results			14. Remarks.
5. Char No.	6. Reference Location	7.Characteristic Designator	8. Requirement	9. Results	10. Designed Tooling	11. Non-Conformance Number	
35	6D-SH10		10.67 REF	10.71, 10.67 (2PL)			
36	6D-SH10		R0.89 2PL	0.85, 0.85			
37	6D-SH10		17.28	17.19			
38	5D-SH10		25.78	25.72			
39	7D-SH10		0.63	0.64			
40	6D-SH10		12.38	12.40			
41	5D-SH10		30.68	30.75			
42	4D-SH10		R0.16 TYP	R0.15			
43	4D-SH10		1.38 TYP	1.33, 138 (2PL)			
44	4D-SH10		1.38 TYP	1.93			
45	3C-SH10		R0.13 TYP	R0.13			
46	3C-SH10		19.75	19.72			
47	3C-SH10		7.50	7.45			
48	3B-SH10		5.50	5.45			
49	4B-SH10		0.50	0.46, 0.48 2 PL			
50	3D-SH10		0.50	0.46			
51	3D-SH10		0.63	0.62			
52	3D-SH10		0.41	0.41			
53	2D-SH10		2.00	1.97			
54	2D-SH10		R0.09	R0.09			
55	2C-SH10		R3.0	R3.0			
56	2C-SH10		8.1	8.2			
57	2C-SH10		9.75	9.71			
58	2B-SH10		R0.09 TYP	R0.09			
59	2B-SH10		0.83 REF	0.82			
60	2B-SH10		0.093 REF	0.073			MATERIAL THINS ALONG EDGE DUE TO NATURE OF VACUUM FORMING.
70	6C-SH11		2.75	2.72			
71	6C-SH11		3.70	3.70			

Form 3: Characteristic Accountability, Verification and Compatibility Evaluation

1. Part Number				2. Part Name		3. Serial Number	4. FAI Report
D4634-1P				FWD CENTER CEILING PANEL		2020-001	FAIR-D4634-1P REV H
Characteristic Accountability				Inspection / Test Results			
5. Char No.	6. Reference Location	7.Characteristic Designator	8. Requirement	9. Results	10. Designed Tooling	11. Non-Conformance Number	14. Remarks.
72	6C-SH11		12.00	12.00			
73	6C-SH11		24.00	23.98			
74	6D-SH11		30.93 REF	30.79			
75	6D-SH11		Ø0.250 6 PL	0.247, 0.247, 0.248, 0.247, 0.248, 0.248			
76	5B-SH11		11.66	11.62			
77	5B-SH11		Ø0.250	0.248			
78	5B-SH11		1.27	1.26			
79	4B-SH11		1.300	1.289			
80	4B-SH11		Ø0.129 2 PL	0.127, 0.127			
81	4B-SH11		31.41	31.38			
82	4B-SH11		2.0 TYP	2.0			
83	3B-SH11		43.06	42.87			
84	3C-SH11		5.55	5.55			
85	3C-SH11		Ø2.030 2 PL	2.028, 2.028			
87	6D-SH11		1.66	1.62			
88	4D-SH11		39.75	39.75			
89	6A-SH11		0.63 REF	0.64			
90	5A-SH11		0.35	0.36			
91	4A-SH11		0.38 TYP	0.39			
92	3B-SH11		75 DEG TYP	75			
93	8B-SH16		2.334 TYP	2.336			
94	8B-SH16		4.667 2 PL	4.671, 4.672			
95	7B-SH16		Ø3.50	3.48			
96	7A-SH16		Ø0.191 4 PL	0.191, 0.192, 0.194, 0.191			
97	6D-SH16		Ø0.250	0.248			
98	6D-SH16		0.688	0.688			
99	5D-SH16		Ø0.098 CSK Ø0.179 X 100° 2 PL	Ø0.095 CSK Ø0.155 Ø0.096 CSK Ø0.159			
100	5D-SH16		0.344	0.343			

Form 3: Characteristic Accountability, Verification and Compatibility Evaluation

1. Part Number				2. Part Name			3. Serial Number	4. FAI Report
D4634-1P				FWD CENTER CEILING PANEL			2020-001	FAIR-D4634-1P REV H
Characteristic Accountability				Inspection / Test Results				
5. Char No.	6. Reference Location	7.Characteristic Designator	8. Requirement	9. Results	10. Designed Tooling	11. Non-Conformance Number	14. Remarks.	
101	5D-SH16		1.25 REF	1.25				
102	5D-SH16		R0.06 4 PL	0.06, 0.06, 0.06, 0.06				
103	5D-SH16		0.8	0.8				
104	5D-SH16		1.31	1.31				
105	3B-SH17		R0.19	0.19				
106	3B-SH17		0.30	0.31				
107	3B-SH17		R0.13 TYP	0.13				
108	3B-SH17		R0.50	0.50				
109	3B-SH17		R0.13 TYP	0.13				
110	3B-SH17		0.30	0.31				
111	5D-SH17		1.3	1.3				
112	5D-SH17		0.4	0.4				
113	5D-SH17		0.6	0.6				
114	7B-SH17		0.29	0.31				
115	7B-SH17		0.63	0.64				
116	7B-SH17		3.80	3.79				
117	7B-SH17		6.7	6.7				
118	7B-SH17		3.4	3.4				
119	7B-SH17		1.90	1.90				
120	7B-SH17		2.8	2.7				
121	7B-SH17		5.5	5.4				
122	7B-SH17		63*	63				
123	7B-SH17		R0.03 TYP	0.05				
124	1D-SH17		R0.06 4 PL	0.06, 0.06, 0.06, 0.06				
125	1D-SH17		0.69	0.71				
126	1D-SH17		0.82	0.83				
127	4D-SH16		0.83	0.82				
128	4D-SH16		R1.0 TYP	1.0				

1. Part Number				2. Part Name		3. Serial Number	4. FAI Report
D4634-1P				FWD CENTER CEILING PANEL		2020-001	FAIR-D4634-1P REV H
Characteristic Accountability				Inspection / Test Results			
5. Char No.	6. Reference Location	7.Characteristic Designator	8. Requirement	9. Results	10. Designed Tooling	11. Non-Conformance Number	14. Remarks.
129	4D-SH16		5.5	5.5			
130	4D-SH16		1.75	1.75			
131	4D-SH16		R0.21 TYP	0.17			
132	4D-SH16		60° TYP	60			
133	4D-SH16		0.093 REF	0.083			
134	2D-SH16		0.093 REF	0.081			
135	2D-SH16		0.83	0.82			
136	2D-SH16		R1.0 TYP	1.0			
137	2D-SH16		1.75	1.75			
138	2D-SH16		3.5 REF	3.5			
139	2D-SH16		60° TYP	60			
140	8C-SH16		4.0	3.9			
141	8C-SH16		R10.3	10.3			
142	8C-SH16		1.68	1.64			
143	8C-SH16		10.25	10.32			
144	8C-SH16		1.5	1.47			
145	8C-SH16		0.093 REF	0.088			
146	8C-SH16		R0.13 TYP	0.10			
147	8C-SH16		9.4	9.4			
148	8C-SH16		0.5	0.5			
149	8C-SH16		R20.0	20.0			
150	5C-SH16		R0.14 TYP	0.15			
151	5C-SH16		6.60	6.54			
152	5C-SH16		2.8	2.76			
153	5C-SH16		1.2	1.16			
159	3D-SH17		1.90	1.90			
160	3D-SH17		6.4	6.5			
161	3D-SH17		3.2	3.2			
162	3D-SH17		3.80	3.80			

Form 3: Characteristic Accountability, Verification and Compatibility Evaluation

Sheet 7 of 7

4. Part Number D4634-1P				5. Part Name FWD CENTER CEILING PANEL		6. Serial Number 2020-001	4. FAI Report FAIR-D4634-1P REV H
Characteristic Accountability				Inspection / Test Results			
5. Char No.	6. Reference Location	7.Characteristic Designator	8. Requirement	9. Results	10. Designed Tooling	11. Non-Conformance Number	14. Remarks.
163	3D-SH17		0.63	0.64			
164	3D-SH17		0.21	0.20			
165	3D-SH17		2.7	2.7			
166	3D-SH17		5.3	5.4			
167	3D-SH17		63° TYP	63			
168	3D-SH17		R0.03 TYP	0.04			
The signature indicates that all characteristics are accounted for; meet drawing requirements or are properly documented for disposition.							
12. Prepared By Mark Perry, Plas-Tech Fabrications					13. Date 01-13-2020		